



# COOKER/MIXERS

## INCLINED AGITATOR KETTLE DIRECT STEAM MODELS DL

Cooker Mixer Kettle shall be a Groen Model DL-40, 60, 80, INA/2 (Specify 40-, 60- or 80- gallon) stainless steel, self-contained, 2/3 steam jacketed unit operated from a direct steam source and complete with console mounted tilt-out inclined agitator mixer.

Certifications:

PROJECT NAME:	
LOCATION:	
ITEM NO:	
QTY:	
MODEL NO:	
AIA NO:	
SIS NO:	
CSI SECTION:	11400



DL-60 INA/2 Model shown

### AVAILABLE MODELS:

- DL-40 INA/2 (40 GALLON)
- DL-60 INA/2 (60 GALLON)
- DL-80 INA/2 (80 GALLON)

**CONSTRUCTION:** Kettle interior shall be 316 stainless steel, solid one-piece welded construction. Kettle jacket shall be 304 stainless steel solid one-piece construction. Unit provided with a heavy-duty reinforced rim with a welded-in butterfly-shaped pouring lip for maximum sanitation and durability. Unit includes 10-gallon etch markings, double pantry faucet and steam regulating system. Kettle to be tilting type with a positive locking worm and gear tilt mechanism enclosed in a polished, drip-proof stainless steel housing. Kettle mounted on a polished, stainless steel tri-leg stand with stainless steel floor flanges.

**AGITATOR ASSEMBLY:** Agitator assembly to be designed to thoroughly fold and blend with gentle lifting action provided by the agitator, entering kettle body at an angle. Inclined agitator to be stainless steel tubular frame, complete with finger-type or shovel-type scrapers. Agitator to be readily removable for ease of cleaning and maximum sanitation. Unit driven by a gear motor through an electronic variable-speed control. Motor is completely enclosed-type with a cast iron housing, helical bevel gearing and right angle shaft down. Motor drive is mounted on a stainless steel channel that manually hinges out to the back of kettle. Unit to be equipped with a spring assist for agitator tilt-out. A positive quick-acting lock and latch mechanism to be provided to secure the agitator when it is in the kettle.

**FINISH:** Kettle interior shall be polished to a 180 emery grit finish. Kettle exterior shall be finished to a bright semi-deluxe buff finish, ensuring maximum ease in cleaning and maintaining brilliant appearance.

**ASME CODE:** Unit shall be ASME shop-inspected, stamped and registered with the National Board for operation up to a maximum working pressure of 50 PSIG.

**SANITATION:** Unit shall be designed and constructed to be NSF listed meeting NSF requirements.

**DRAWOFF:** Bottom outlet to be 2" flush-mounted, sanitary quick opening ball valve.

**STEAM PRESSURE:** Kettle shall operate dependably at any steam pressure of 50 PSIG or below (to a minimum of 5 PSIG). Higher working pressure available. The steam supply shall be injected directly into the jacket through the trunnion, and the condensate shall be removed through a tube contained in the jacket and connected to the opposite trunnion. No exposed steam piping or obstructions shall be on the kettle body.

**CONTROLS:** Agitator to be electronic, variable speed control-type capable of operating at any RPM between minimum and maximum settings.

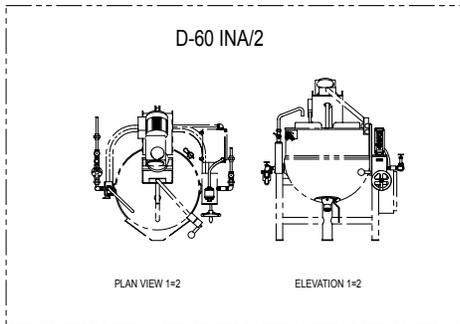
**INSTALLATION:** 3/4" NPT steam inlet and condensate connection are provided. A remote steam source is required. A steam trap assembly with check valve and globe valve is provided as standard. Unit requires agitator power connection, specify 208 Volt, (1 or 3-phase is standard). Other voltages are available.

### OPTIONS/ACCESSORIES:

- 240, 480 Volt Power Supply (For agitator motor)
- Kettle Brush Kit
- Pan Carrier
- Wall Mount With In Wall Carrier
- Gallon Master
- Basket Insert
- Cold Water Cooling
- Working Pressure (higher or lower than 50 PSIG)
- Lip strainers
- Contour measuring strips

### ADDITIONAL RESOURCES:

- [Request A Quote](#)
- [Sales Tools](#)
- [Find A Rep](#)


**NOTES:**

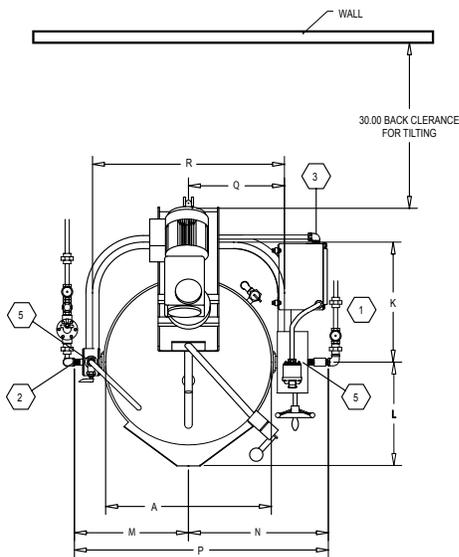
(DIM) ARE IN MM.

STEAM PIPING SHOWN ON PRINT ARE FOR REFERENCE ONLY. UNIT WILL BE SHIPPED WITHOUT PIPING INSTALLED.

**SERVICE CONNECTIONS:**

- 1: STEAM INLET 3/4" NPT
- 2: STEAM OUTLET 3/4" NPT
- 3: ELECTRICAL CONNECTION: (AGITATOR SUPPLY)  
1-1/8" DIA. HOLE  
(REF. 3/4" CONDUIT KNOCKOUT)  
208/60/1PH  
5.1 FULL LOAD AMPS
4. ALL PIPING TO BE INSTALLED BY PURCHASER.
5. COLD & HOT WATER SUPPLY.

TABLE OF DIMENSIONS						
MODEL	D-40 INA/2		D-60 INA/2		D-80 INA/2	
CAPACITY	40 GAL.		60 GAL.		80 GAL.	
DIM.	INCH	MM	INCH	MM	INCH	MM
A	26	660	30	762	34	864
B	22	559	25	635	27	686
C	38	965	41	1041	43	1092
D	25-1/2	648	26-1/2	673	27-1/2	699
E	12-1/2	318	11-1/2	292	10-1/2	267
F	9-1/2	241	8	203	7	178
G	56-1/2	1435	59-1/2	1511	61-1/2	1562
H	69	1753	72	1829	74	1880
J	45-1/16	1145	48-15/16	1243	52-13/16	1341
K	20	508	22	559	24	610
L	17-1/16	433	18-15/16	481	20-13/16	529
M	18-5/8	473	20-5/8	524	22-5/8	575
N	22-3/8	568	24-3/8	619	26-3/8	670
P	41	1041	45	102	49	1245
Q	15-3/8	391	17-3/8	441	19-3/8	492
R	30-3/4	781	34-3/4	883	38-3/4	984
S	12-1/2	318	14-3/4	375	16-3/4	425
T	38	965	40	1016	46	1168
APPROX. WEIGHT	615		670		740	



AGITATOR MOTOR DATA SPECIFICATIONS				ELEC. LOAD RATING			
	H.P.	RPM MAIN	RPM SECONDARY	208V 3PH	240V 3PH	480V 3PH	
40 GAL	MAXIMUM	1-1/2	54	150	5 A	4.55 A	2.28 A
	MINIMUM	3/4	27	75	6.3 A	5.7 A	2.83 A
60 GAL	MAXIMUM	2	46	120	6.8 A	6 A	3 A
	MINIMUM	1	23	60	4.7 A	4 A	2 A
80 GAL	MAXIMUM	2	46	120	6.8 A	6 A	3 A
	MINIMUM	1	23	60	4.7 A	4 A	2 A

