



# DIRECT STEAM KETTLE

## FLOOR MOUNTED STATIONARY MODEL FT

Kettle shall be a Groen Model FT (Specify 20, 40, 60, 80, 100, 125 or 150-gallon) stainless steel, 2/3 steam jacketed unit operating from direct steam.

### AVAILABLE MODELS:

- FT-20 (20 GALLON)
- FT-40 (40 GALLON)
- FT-60 (60 GALLON)
- FT-80 (80 GALLON)
- FT-100 (100 GALLON)
- FT-125 (125 GALLON)
- FT-150 (150 GALLON)

**CONSTRUCTION:** Kettle shall be of type 316 stainless steel, with solid one-piece welded construction. Unit shall be provided with a heavy, durable bar rim with a continuous seal weld on the underside to ensure maximum durability and sanitation. Unit provided with faucet bracket as standard.

**FINISH:** Interior of kettle shall be polished to a 180 emery grit finish. Exterior of kettle shall be finished to a bright high buff finish, ensuring maximum ease in cleaning and maintaining brilliant appearance.

**ASME CODE:** Unit shall be ASME shop-inspected, stamped and registered with the National Board for operation up to a maximum working pressure of 25 PSI.

**SANITATION:** Unit shall be designed and constructed to be NSF-listed, meeting NSF and all known health department and sanitation codes.

**DRAWOFF:** Unit shall have a 2" sanitary tangent drawoff which is a 316 stainless steel compression disc drain valve, for easy disassembly without tools. Larger 3" drawoff available. The drain outlet shall be equipped with a removable 1/4" perforated stainless steel strainer.

**COVER:** Cover shall be one piece stainless steel dome shaped and hinged. Counterbalanced #51 spring assisted cover for 60, 80, 100, 125 and 150 gallon units.

**STEAM PRESSURE:** Kettle shall operate dependably at any steam pressure between 5 and 25 PSI. Higher working pressures available.

**MOUNTING:** Unit shall be mounted on an all stainless steel, tubular legs, continuously welded to kettle, with stainless steel adjustable floor flanges. Floor flanges and mounting bolts shall be provided with sanitary covers.

**INSTALLATION:** Remote steam source required. Steam trap assembly is required and not provided unless ordered as an option. See dimension L on other side for steam inlet size and number.

**ORIGIN OF MANUFACTURE:** Designed and manufactured in the United States.

PROJECT NAME:

LOCATION:

ITEM NO:

QTY:

MODEL NO:

AIA NO:

SIS NO:

Stainless Steel 2/3 Steam Jacketed Kettle, Floor Mounted, Stationary, Direct Steam, 20 to 150-gallon capacities. Model FT shown.



### OPTIONS/ACCESSORIES:

- Basket inserts (TRI-BC)
- Water fill faucets
- Higher working pressure
- 3" tangent drawoff
- Cold water cooling
- Steam trap assemblies
- Kettle brush kit
- 1/8" perforated disc strainer
- 1/4" perforated disk strainer
- Solid disc strainer
- Steam regulators
- Contour measuring strip
- Gallon etch marks



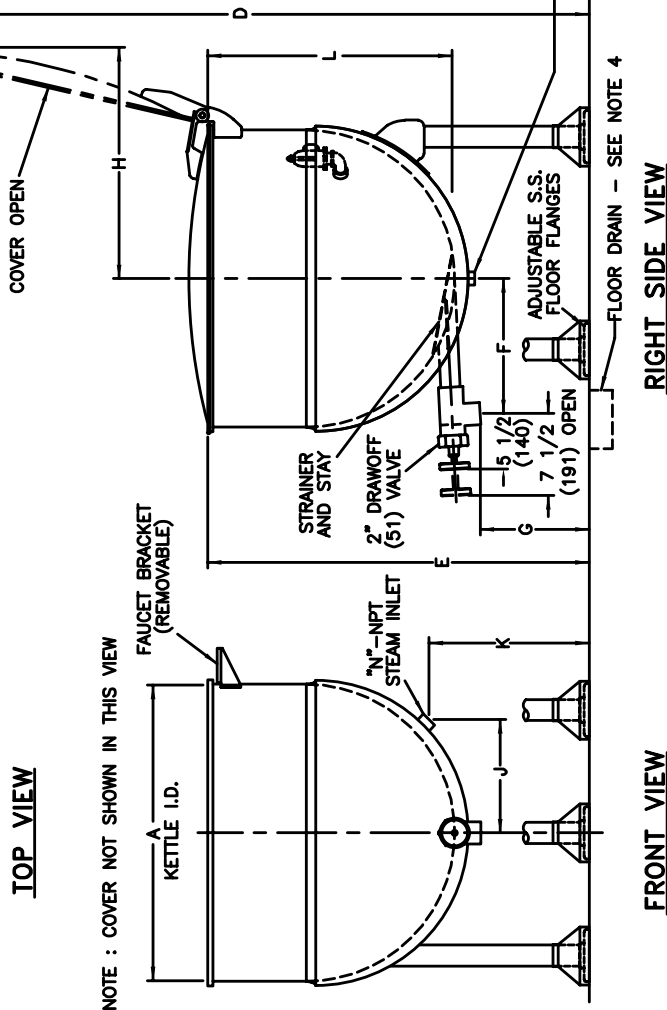
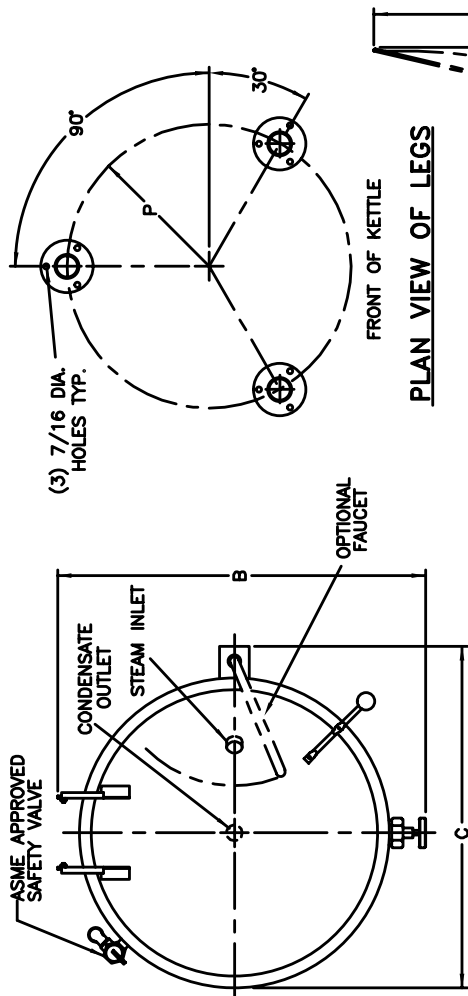
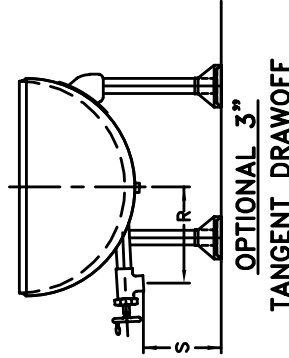
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**TABLE OF DIMENSIONS**

CAP. GAL.	20		40		60		80		100	
	INCH	MM	INCH	MM	INCH	MM	INCH	MM	INCH	MM
A	20	508	26	660	30	762	32	813	36	914
B	27 1/2	699	33	838	37	940	38	965	40	1016
C	24	610	30	762	34	864	36	914	40	1016
D	59	1499	65	1651	67	1702	73	1854	77	1956
E	36	914	36	914	39	991	43	1092	44	1118
F	12	305	14 1/2	368	15	381	15	381	15	381
G	15 3/4	400	11 3/4	299	11 3/4	299	11 3/4	299	11 3/4	299
H	18	457	25	635	-	-	-	-	-	-
J	8	203	10 1/4	260	11 1/2	292	12 1/4	311	13 1/2	343
K	18 7/8	479	15 3/4	400	16 1/4	413	16 1/2	419	17 1/2	445
L	18 1/2	470	22	559	25	635	29	734	30	762
M	1 1/2	-	1 1/2	-	1 1/2	-	3/4	-	3/4	-
N	1 1/2	-	3/4	-	3/4	-	1	-	1	-
P	9 1/4	235	11 3/4	299	13 1/2	343	14 1/4	362	15 7/8	403
R	14	356	16	406	17	432	17	432	17	432
S	14 3/4	375	10 3/4	273	10 3/4	273	10 3/4	273	10 3/4	273

**NOTES:**

1. KETTLE MUST BE SECURELY ANCHORED TO FLOOR. FLOOR FLANGES ARE THREADED AND HEIGHT ADJUSTABLE.
2. SANITARY (1) PIECE DOME COVER SHOWN - FURNISHED ON 20 & 40 GALLON SIZES.
3. MODEL # 51 COUNTER BALANCED COVER FURNISHED ON KETTLES 60 GALLONS AND OVER.
4. POSITION CENTER OF TANGENT DRAWOFF SPOUT 4"-5" OVER FLOOR DRAIN FOR PROPER DRAINAGE.
5. DIMENSIONS IN BRACKETS ( ) ARE MM.



NOTE : COVER NOT SHOWN IN THIS VIEW