



TILTING FLOOR KETTLE

GAS MODELS DH-20/40/60C & DH-20/40/60A

Kettle shall be a Groen Model DH (specify 20, 40, or 60 gallon and Classic or Advanced Controls) stainless steel floor model manual tilting steam jacketed unit, operating with a self-contained gas heated steam source contained within the unit.

PROJECT NAME:

LOCATION:

ITEM NO:

QTY:

MODEL NO:

AIA NO:

SIS NO:

AVAILABLE MODELS:

CLASSIC CONTROLS:

- DH-20C (20 GALLON)
- DH-40C (40 GALLON)
- DH-60C (60 GALLON)

ADVANCED CONTROLS:

- DH-20A (20 GALLON)
- DH-40A (40 GALLON)
- DH-60A (60 GALLON)

CONSTRUCTION: Kettle interior shall be of type 316 stainless steel, solid one-piece welded construction. The console and all exposed surfaces shall be stainless steel. All controls shall be mounted in a water resistant IPX6-rated enclosure right of the kettle body. The kettle body shall be mounted in a heavy-duty stainless steel combination kettle support tilt trunnion, supported by the stainless steel enclosed base. The base shall have stainless steel tubular legs with height adjustable bullet feet. The trunnion support base shall contain a smooth operating, self locking manual crank tilt mechanism, accessible for installation or maintenance. Kettle body shall have a heavy reinforced bar rim with a welded in butterfly shaped pouring lip for maximum sanitation and durability. Faucet mounting bracket is standard.

FINISH: Kettle interior shall be polished to a 180 emery grit finish. Exterior of kettle shall be finished to a bright high buff finish, ensuring maximum ease in cleaning and maintaining brilliant appearance.

A.S.M.E. CODE, C.S.A. DESIGN

CERTIFIED: Unit shall be A.S.M.E. shop inspected, stamped and registered with the National Board for operation up to a maximum working pressure of 50 PSI. Unit shall be design certified by CSA International. (Natural and Propane only.)

SANITATION: Unit shall be designed and constructed to meet NSF and known health department and sanitation codes and be NSF listed.

DRAWOFF: A 2" tangent drawoff is optional. If drawoff is specified, outlet shall be equipped with removable 1/4" perforated stainless steel strainer.

SELF-CONTAINED STEAM SOURCE:

Kettle shall have a gas-heated (natural, butane, propane) self-contained steam system to provide kettle temperatures of 150 to approximately 295°F. Unit shall be factory charged with chemically-pure water and rust inhibitors to ensure long life and minimum maintenance.

CONTROLS: Controls to be located in right-side water resistant (IPX6-rated) trunnion enclosure:

Classic -C Model includes: Power ON-OFF switch with indicator light, temperature control knob with 0 to 10 increments, HEAT(ing) indicator light and LOW WATER warning light. **Advanced -A Model** includes: Power ON-OFF switch with indicator light, temperature & time set knob, LED display of set heat level or cook time, buttons for reset of Low Temp and High Temp presets, MANUAL mode button for knob-setting of heat level TIMER set button with indicator light and LOW WATER warning light.

SAFETY SYSTEMS: Safety systems to include kettle-mounted: pressure-vacuum gauge, pressure relief valve, pressure limit control, water sight glass; plus low-water cutoff, gas regulator valve and kettle tilt automatic gas shutoff.

PERFORMANCE FEATURES: Patented fin tube burner assembly delivers 62-65% efficient combustion, depending on size. 20 Gallon Model has 72,000 BTU/HR firing rate with 44,140 BTU/HR into the product; 40 Gallon Model has 100,000 BTU/HR firing rate with 65,000 BTU/HR into the product, and 60 Gallon Model has 150,000 BTU/HR firing rate with 93,000 BTU/HR into the product. Electronic ignition to standing pilot is standard.

INSTALLATION: Specify natural, propane, butane, or specific propane/butane mixture. Unit requires 1/2" IPS gas line connection and 115 volt electrical connection. No remote steam source required.

ORIGIN OF MANUFACTURE: Designed and manufactured in the United States.

DH-20C Model shown.



OPTIONS/ACCESSORIES:

- 2" tangent draw-off valve with 1/4" perforated disk strainer
- 1/8" perforated disk strainer
- 1/4" perforated disk strainer
- Solid disk strainer
- Basket inserts (TRI-BC)
- Lift-off cover (No. 31)
- Hinged cover kit (No. 51)
- Pan carrier (40 and 60-gallon)
- Kettle brush kit
- Single or double pantry faucets
- Lip strainer
- Contour measuring strip
- Gallon etch marks

FLOOR KETTLE

175745 RevD

Revised 08/17



P/N 175854 REV B

TABLE OF DIMENSIONS					
CAPACITY (GALLONS/LITRES)		40 GALS/151 LITRES		60 GALS/228 LITRES	
	INCHES	MM	INCHES	MM	INCHES
A	19 7/8	505	25 3/4	654	30
B	35	889	47	1194	47
C	25 3/4	654	29 1/2	749	30 7/8
D	31	787	26 1/2	673	35 1/2
E	32 3/4	832	34 5/8	879	42 7/8
F	18	457	18 1/4	463	19
G	39 3/8	1000	43 1/8	1095	46 1/4
H	15 5/8	397	13 3/4	349	12 3/8
J	27	686	29 1/4	743	35
K	30 1/4	768	31	787	31 3/4
L	51	1295	60 1/2	1537	61 1/2
M	37 1/4	946	36 1/8	918	43 1/8
N	2	51	5 7/16	138	7 1/2
P					191

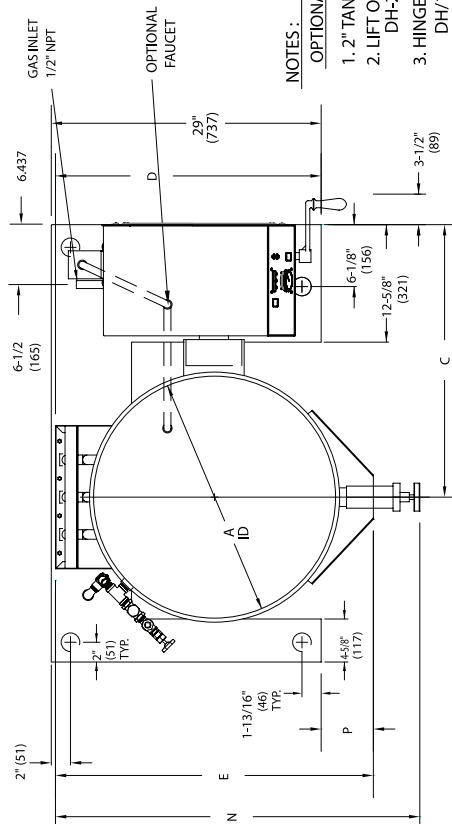
INCOMING GAS PRESSURE TABLE		
TYPE OF GAS	MIN. SUPPLY GAS PRESSURE	MAX. SUPPLY GAS PRESSURE
NATURAL	4.5 W.C.	14.0 W.C.
PROPANE	11.0 W.C.	14 W.C.

FIRING RATE (BTU/HR) FOR BOTH NATURAL AND LP	
DH/20	72,000
DH/1-40	100,000
DH/60	150,000

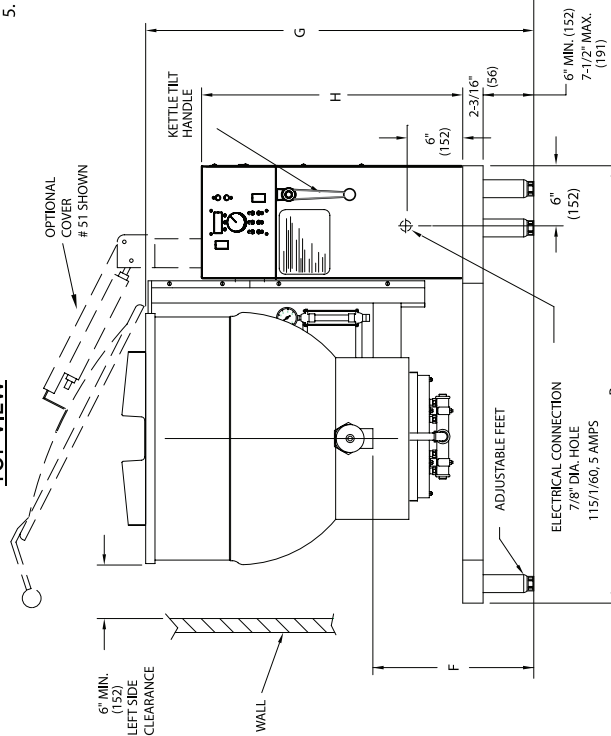
OPERATING GAS PRESSURE	
NATURAL	3.5 W.C.
PROPANE	10.0 W.C.

NOTES:

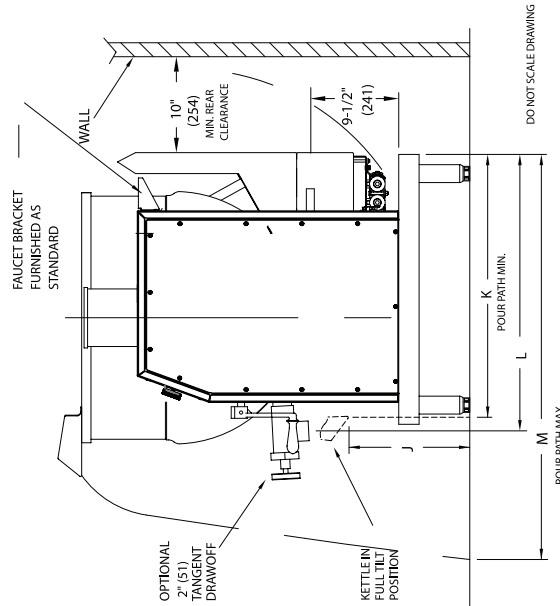
- OPTIONAL EXTRA COST FEATURES:
- 1. 2" TANGENT SANITARY DRAW-OFF
- 2. LIFT OFF COVER MODEL # 31 FOR DH-20 & DH/1-40 KETTLES.
- 3. HINGED COVER MODEL # 51 FOR DH/1-40 & DH-60 KETTLES.
- 4. FAUCET WITH SWING SPOUT
- 5. DIMENSIONS IN BRACKETS () ARE MM



TOP VIEW



FRONT VIEW



RIGHT SIDE VIEW



CLASSIC CONTROL



ADVANCED CONTROL