



STEAM JACKETED KETTLES

DIRECT STEAM TILTING PEDESTAL KETTLE MODELS D

Kettle shall be a Groen Model D (Specify 20, 40 or 60-gallon) stainless steel, 2/3 steam jacketed unit operating from a direct steam.

AVAILABLE MODELS:

- D-20 (20 GALLON)
- D-40 (40 GALLON)
- D-60 (60 GALLON)

CONSTRUCTION: Kettle interior shall be of type 316 stainless steel with, solid one-piece welded construction. Kettle jacket shall be 304 stainless steel, solid one piece construction. Unit shall be furnished with a heavy reinforced bar rim with a heavy-duty, butterfly- shaped pouring lip for maximum sanitation, pouring control, and durability. Kettle body shall be supported by a stainless steel yoke stand with pedestal base. Self-locking work gear tilt mechanism and rotary steam joint are completely enclosed in stainless steel housing, mounted on the right kettle support arm. Large hand crank provides easy operator tilting and precise pouring control. Faucet mounting bracket is standard.

FINISH: Kettle interior shall be polished to a 180 emery grit finish. Exterior of kettle shall be finished to a semi-deluxe buff finish, ensuring maximum ease in cleaning and maintaining brilliant appearance.

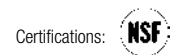
ASME CODE: Unit shall be ASME shop-inspected, stamped and registered with the National Board for operation up to a maximum working pressure of 25 PSI.

SANITATION: Unit shall be designed and constructed to be NSF-listed, meeting NSF and all known health department and sanitation codes.

STEAM PRESSURE: Kettle shall operate dependably at any steam pressure between 5 and 25 PSI. Higher working pressures available.

MOUNTING: Outer circumference of pedestal base is flanged down vertically to ensure proper sealing and easy mounting to floor or deck.

INSTALLATION: Remote steam source required. Steam trap assembly is required and not provided unless ordered as an option. (See below) See dimension T on other side for steam inlet size and number.



PROJECT NAME:	
LOCATION:	
ITEM NO:	
QTY:	
MODEL NO:	
AIA NO:	
SIS NO:	
CSI SECTION:	11400



OPTIONS/ACCESSORIES:

- Basket Inserts
- Water fill faucets (single or double pantry)
- Lift off cover
- Hinged cover
- Power aid hinged cover
- 2" or 3" tangent draw-off valve (20 & 40-gal. only)
- Cold water cooling
- Steam trap assemblies
- Kettle brush kit
- Cover strainers
- Pan carrier (40 & 60-gallon)
- Contour measuring strip (40 & 60-gallon)
- Gallon etch marks
- Liter etch marks

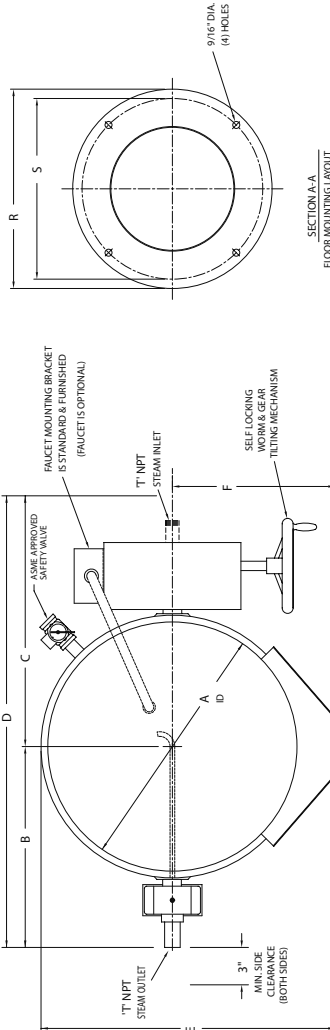
ADDITIONAL RESOURCES:

[Request A Quote](#)

[Sales Tools](#)

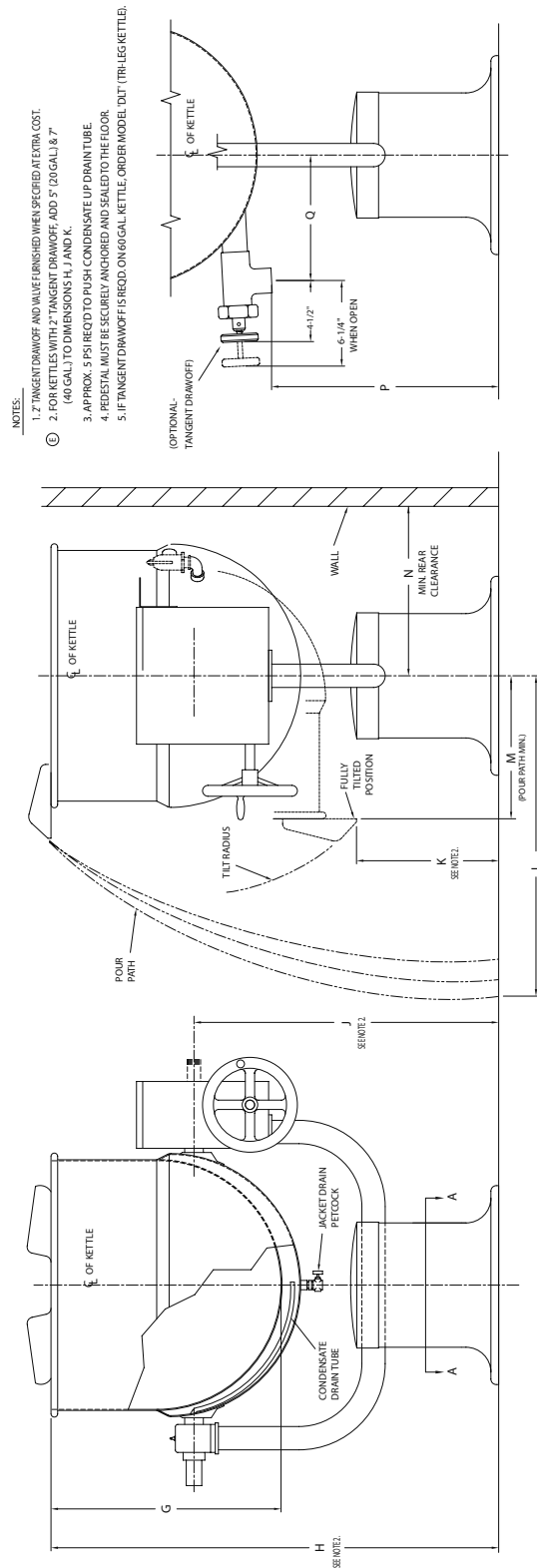
[Find A Rep](#)

	TABLE OF DIMENSIONS											
	CAPACITY (GALLONS/LITRES)											
	20 GAL./76 LTRS.		40 GAL./152 LTRS.		60 GAL./228 LTRS.							
	INCHES	MM	INCHES	MM	INCHES	MM	INCHES	MM	INCHES	MM	INCHES	MM
A	20	508	26	660	30	762						
B	16-1/8	410	19-1/4	489	21-1/4	540						
C	20-1/8	511	23-3/4	603	25-3/4	654						
D	36-1/4	921	43	1092	47	1194						
E	23	584	30	762	34	864						
F	13	330	17	432	19	483						
G	18-1/2	470	22	559	25	635						
H	36	914	38-1/2	978	43	1054						
J	24-1/2	622	26	660	28-1/2	679						
K	10-5/8	270	9	229	7-3/4	197						
L	36	914	38	965	42	1067						
M	11-1/2	292	12-1/2	318	14-1/2	368						
N	12	305	15	381	16	406						
P	14-3/4	375	13-3/4	349	N/A	N/A						
Q	11-1/2	292	12-1/2	318	N/A	N/A						
R	16	406	16	406	18	457						
S	14-1/2	368	14-1/2	368	16-1/2	419						
T	3/4	19	3/4	19	3/4	19						



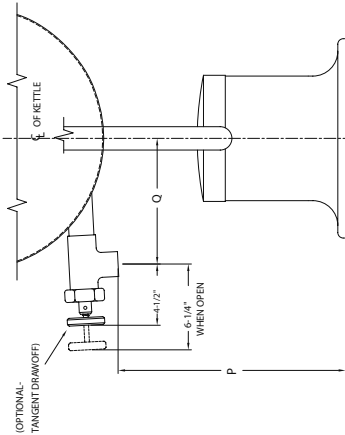
SECTION A-A
FLOOR MOUNTING LAYOUT

(E)



NOTES:

1. 2" TANGENT DRAW-OFF AND VALVE FURNISHED WHEN SPECIFIED AT EXTRA COST.
2. FOR KETTLES WITH 2" TANGENT DRAW-OFF, ADD 5" (20 GAL.) & 7" (40 GAL.) TO DIMENSIONS H, J AND K.
3. APPROX. 5 PSI REQ'D TO PUSH CONDENSATE UP DRAIN TUBE.
4. PEDISTAL MUST BE SECURELY ANCHORED AND SEALED TO THE FLOOR.
5. IF TANGENT DRAW-OFF IS REQ'D ON 60 GAL. KETTLE, ORDER MODEL DUT (TRI-LEG KETTLE).



(OPTIONAL TANGENT DRAW-OFF)