



# STEAMERS

## HYPLUS PRESSURELESS WITH DIRECT STEAM BOILER MODEL HY-6SE-36

Direct steam powered steamer, stainless steel twin cavity, 6-pan cabinet mounted pressureless steamer.

**CONSTRUCTION:** Steamer cavities and cabinet base are all stainless steel construction. Steamer unit has a unitized body with removable right side panel providing access to internal components. Steamer doors are all stainless steel with strong continuous hinge and are field reversible for left or right swing. Doors shall be insulated and provided with a one-piece, replaceable seal. Easy open handle and latch shall provide positive lock and seal when door is pushed or slammed shut. Hidden magnetic door switch cuts power to blower and steam flow to that cavity, when the door is opened. Pan support racks shall be polished stainless steel and removable for easy cleaning. Wide drip sink with condensate drain is positioned under cavity doors. Cabinet base shall have stainless steel frame and top deck, with removable front, side and rear access panels standard. Front and rear legs shall have adjustable bullet feet. Flanged feet are an available option.

**FINISH:** Cabinet exterior, including doors, shall be finished to a #3 uniform finish. Cavity interiors are polished stainless steel. Control panel face plates shall be smudge resistant polyester film, ensuring maximum ease in cleaning and maintaining a brilliant finish.

**ASME CODE & UL LISTING:** Cabinet mounted boiler shall be ASME Code constructed and National Board registered for operation up to 15 PSI. Steamer unit and cabinet mounted boiler shall be UL listed.

**SANITATION:** Unit shall be designed and constructed to meet NSF and known health department and sanitation codes and be NSF listed.

**CONTROLS:** Steamer cavity controls shall be mounted on the front panel for easy replacement or repair and will include separate ON-OFF 60-minute timer control with a constant steam setting, for each cavity. Electric boiler shall be provided with a power-ON switch, RESET light, start switch, low water sensor, pop safety valve, water level sight glass, and outside cabinet mounted pressure gauge.

**PERFORMANCE FEATURES:** Unit will shut off if water level is low or unit builds too much pressure. When power switch is turned "off," the boiler automatically drains to reduce sediment build-up, after water has cooled to 170°F. Each steamer cavity shall have a powerful side mounted blower, which increases steam velocity and provides efficient steam distribution throughout cavity and between loaded pans.

**CABINET BASE STEAM SOURCE:** Unit shall have an electric heated cabinet mounted pressure boiler to provide atmospheric steam to each chamber at a temperature of approximately 212°F. The 24KW model delivers 2.2 boiler horsepower, the 36KW model delivers 3.5 boiler horsepower, and the 48 KW model delivers 4.7 boiler horsepower.

### PAN CAPACITY:

Pan Size/Type	Per cavity	Total
12 x 20 x 1"	6	12
12 x 20 x 2-1/2"	3	6
12 x 20 x 4"	2	4

**INSTALLATION:** Specify 208, 240 or 480 Volt, 3 phase, 60 cycle electrical service. Unit requires two 1/2" NPT cold water supply lines and 1-1/4" NPT free venting drain.

**STEAM SOURCE FOR ADJACENT EQUIPMENT:** A 1/2" NPT power take-off valve shall be standard. To ensure proper performance, boiler must be properly sized to meet boiler horsepower requirements of steamer cavities AND additional equipment. Appropriate steam traps and piping must be professionally installed.

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Certifications:   

PROJECT NAME:	
LOCATION:	
ITEM NO:	
QTY:	
MODEL NO:	
AIA NO:	
SIS NO:	
CSI SECTION:	11400



### OPTIONS/ACCESSORIES:

Flanged Feet  
Independent Water Supply to  
Condensate Spray

### ADDITIONAL RESOURCES:

[Request A Quote](#)

[Sales Tools](#)

[Find A Rep](#)

HyPlus  
160177 RevE

02/25

## WATER QUALITY REQUIREMENTS:

Containment  
Water Supply

pH  
7 to 9

Total Dissolved Solids (TDS)  
30 to 60 ppm

Hardness  
less than 60 ppm

Chlorine and Chloramine  
less than .1 ppm

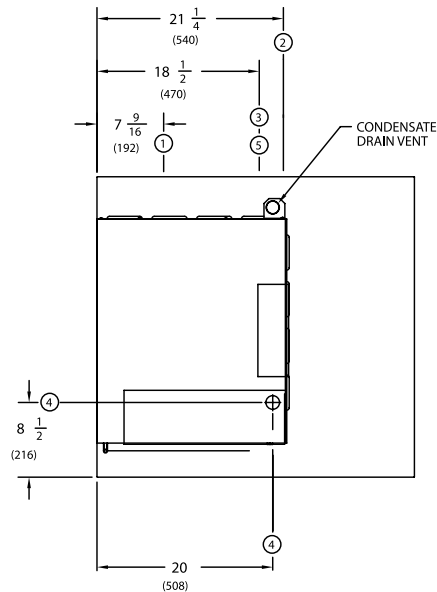
Chlorides  
less than 30 ppm

Silica  
less than 12 ppm

Undissolved Solids  
less than 5 microns

In order to accurately choose the correct water treatment solution, a water quality test must be performed. If a "Free Start-up" is requested, the ASA will perform a water quality test and Groen will be able to suggest the best solution for your water quality. If it isn't, your local manufacturing representative can coordinate this for you.

After the "Free Start-up" is performed, Groen will add an additional 1-year parts and labor warranty. If Groen suggests a water treatment system, the system is purchased from Groen, installed, and maintained. Water related service issues will be covered for the duration of the warranty period.

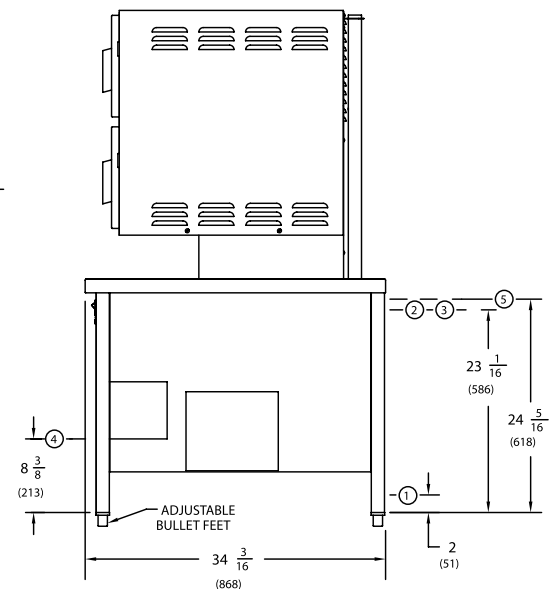
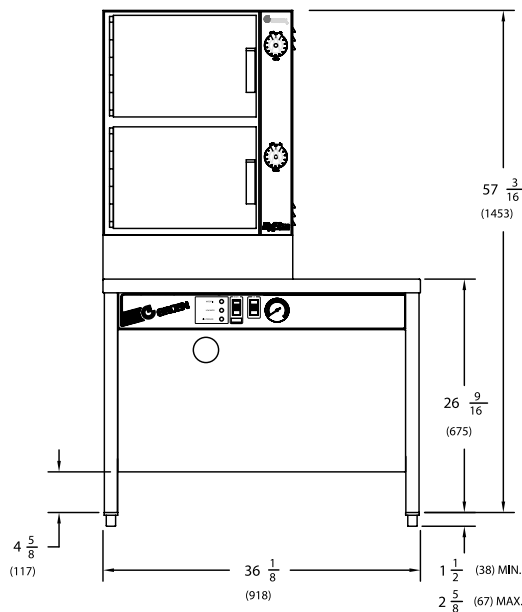


	MAXIMUM HEATER ELEMENT CURRENT *		
	208V	240V	480V
24KW	67A	58A	29A
36KW	100A	87A	44A
48KW	134A	116A	58A

\* AMPS (EACH LINE), 3 PHASE

### NOTES:

1. DIMENSIONS IN BRACKETS ( ) ARE MILLIMETERS.



### SERVICE CONNECTIONS:

- 1 DRAIN CONNECTION: 1-1/4"(42) NPT (INCLUDES AUTOMATIC & MANUAL BOILER, STEAMERS, CONDENSATE SPRAY, KETTLE & SINK)
- 2 TREATED WATER SUPPLY: 1/2"(21) NPT FOR BOILER, & FAUCET
- 3 UNTREATED WATER SUPPLY: 1/2"(21) NPT FOR CONDENSATE SPRAY
- 4 MAIN ELECTRICAL CONNECTION (ALL UNITS): 1-31/32"(51) DIA. HOLE (REF. 1-1/2" CONDUIT KNOCK-OUT)
- 5 STEAM POWER TAKE-OFF: 1/2"(21) NPT

