



# STEAMERS

## HYPLUS PRESSURELESS WITH ELECTRIC BOILER MODEL HY-6SE WITH TDC/3-20

Stainless steel twin cavity, 6 pan pressureless steamer, with 20 quart tilting steam jacketed kettle, and cabinet mounted (specify 24, 36 or 48) electric steam boiler.

**CONSTRUCTION:** Steamer cavities and cabinet base shall be all stainless steel construction. Steamer unit shall have a unitized body with removable right side panel providing access to internal component. Steamer doors are all stainless steel with strong continuous hinge, are field reversible and provided with a one piece, replaceable seal. Hidden magnetic door switch cuts power to blower and steam flow to that cavity, when the door is opened. Pan support racks shall be polished stainless steel and removable for easy cleaning. Wide drip sink with condensate drain is positioned under cavity doors. Kettle shall have one piece welded construction of Type 304 stainless steel, with reinforced rim and butterfly shaped pouring lip. Kettle support legs shall be heavy tubular stainless steel. Flush mounted pouring sink with splash shield standard. 36" wide cabinet base shall have stainless steel frame with all stainless steel top deck, removable front access panel, with side and rear panels standard. Front and rear legs shall have adjustable bullet feet. Flanged feet are an available option.

**FINISH:** Cabinet exterior, including door, shall be finished to a #3 uniform finish. Cavity interiors are electro polished stainless steel. Kettle exterior shall be polished to a bright high buff finish.

**ASME CODE & UL APPROVAL:** Cabinet mounted boiler shall be ASME Code constructed and National Board Registered for operation up to 15 PSI. Steamer unit and cabinet mounted boiler shall be UL listed.

**SANITATION:** Unit shall be designed and manufactured to meet NSF known health department and sanitation codes and be NSF listed.

**CONTROLS:** Steamer cavity controls shall be mounted on the front panel for easy replacement or repair and will include a separate ON-OFF/60 minute timer control with constant steam setting, for each cavity. Kettle steam control valve and HOT/COLD water faucet handles will be front mounted with boiler controls. Electric boiler shall be provided with a gas control valve, power-ON

switch, RESET light, start switch, low water sensor, pop safety valve, water level sight glass and outside cabinet mounted pressure gauge.

**PERFORMANCE FEATURES:** Unit will shut off if water level is low or unit builds too much pressure. When power switch is turned "off," the boiler automatically drains to reduce sediment build-up, after water has cooled to 70°F. Each steamer cavity shall have a powerful side mounted blower, which increases steam velocity and provides efficient steam distribution throughout cavity and between loaded pans.

**CABINET BASE STEAM SOURCE:** Unit shall have electric-heated, cabinet-mounted pressure boiler to provide atmospheric steam to each chamber at a temperature of approximately 212°F and steam to kettle at approximately 12 PSI. The 24KW model delivers 2.2 boiler horsepower, the 36 KW model delivers 3.5 boiler horsepower and the 48 KW model delivers 4.7 boiler horsepower.

**HOT & COLD WATER FAUCET:** Unit shall be provided with hot and cold water faucet with swing spout standard.

### PAN CAPACITY:

Pan Size/Type	Per cavity	Total
12 x 20 x 1"	6	12
12 x 20 x 2-1/2"	3	6
12 x 20 x 4"	2	4

**INSTALLATION:** Specify 208, 240 or 480 Volt, 3 phase, 60 cycle electrical service. Unit requires two 1/2" NPT cold water supply line, 3/8" NPT hot water supply line for faucet and 1-1/4" NPT free venting drain.

**STEAM SOURCE FOR ADJACENT EQUIPMENT:** A 1/2" NPT power take-off valve shall be standard. To ensure proper performance, boiler must be sized to meet boiler horsepower requirements of steamer cavities, 20 quart kettle AND additional equipment. Appropriate steam traps and piping must be installed for that additional equipment.

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Certifications:

PROJECT NAME:	
LOCATION:	
ITEM NO:	
QTY:	
MODEL NO:	
AIA NO:	
SIS NO:	
CSI SECTION:	11400



### OPTIONS/ACCESSORIES:

- Flanged Feet
- Cover and/or Basket Insert for Kettle
- Single Water Connection (cold)

### ADDITIONAL RESOURCES:

[Request A Quote](#)

[Sales Tools](#)

[Find A Rep](#)

HyPlus  
160179 RevE

08/23

## WATER QUALITY REQUIREMENTS:

Containment  
Water Supply

pH  
7 to 9

Total Dissolved Solids (TDS)  
30 to 60 ppm

Hardness  
less than 60 ppm

Chlorine and Chloramine  
less than .1 ppm

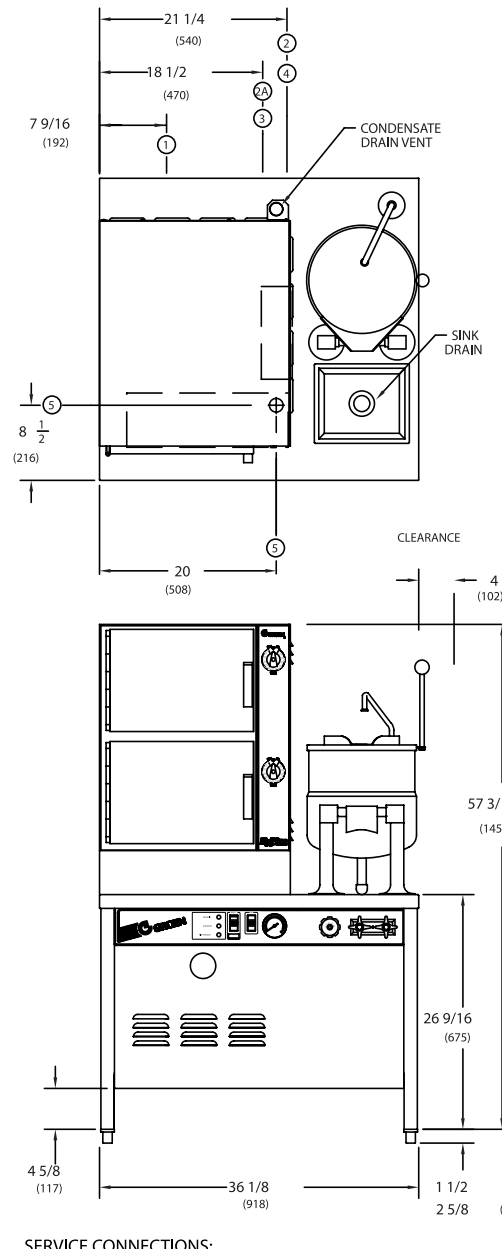
Chlorides  
less than 30 ppm

Silica  
less than 12 ppm

Undissolved Solids  
less than 5 microns

In order to accurately choose the correct water treatment solution, a water quality test has to be performed. If a "Free Start-up" is requested, the ASA will perform a water quality test and Unified Brands (UB) will be able to suggest the best solution for your water quality. If it isn't, your local manufacturing representative can coordinate this for you.

After the "Free Start-up" is performed, UB will add an additional 1-year parts and labor warranty. If UB suggests a water treatment system, the system is purchased from UB, installed and maintained, water related service issues will be covered for the duration of the warranty period.



	MAXIMUM HEATER ELEMENT CURRENT *		
	208V	240V	480V
24KW	67A	58A	29A
36KW	100A	87A	44A
48KW	134A	116A	58A

\* AMPS (EACH LINE), 3 PHASE

## SERVICE CONNECTIONS:

1. DRAIN CONNECTION: 1 1/4" (32) NPT (INCLUDES AUTOMATIC & MANUAL BOILER, STEAMERS, CONDENSATE SPRAY, KETTLE & SINK)
2. TREATED WATER SUPPLY: 1/2" NPT (FOR BOILER, & FAUCET)
- 2A. UNTREATED WATER SUPPLY: 1/2" NPT (CONDENSATE SPRAY)
3. STEAM POWER TAKE-OFF: 1/2" NPT
4. HOT WATER SUPPLY: 3/8" NPT (FOR FAUCET)
5. MAIN ELECTRICAL CONNECTION (ALL UNITS): 1-31/32" (50) DIA. HOLE (REF. 1 1/2" (38) CONDUIT KNOCK-OUT)

DIMENSIONS IN BRACKETS ( ) ARE MILLIMETERS.

