



# OPERATOR MANUAL

IMPORTANT INFORMATION, KEEP FOR OPERATOR

888-994-7636, fax 888-864-7636  
unifiedbrands.net

OPERATORS AND INSTALLATION TECHNICIANS SHOULD READ, UNDERSTAND AND FOLLOW ALL WARNINGS AND INSTRUCTIONS PROVIDED IN THIS SHEET.

**NOTIFY CARRIER OF DAMAGE AT ONCE** It is the responsibility of the consignee to inspect the container upon receipt of same and to determine the possibility of any damage, including concealed damage. Groen suggests that if you are suspicious of damage to make a notation on the delivery receipt. It will be the responsibility of the consignee to file a claim with the carrier. We recommend that you do so at once.

Manufacture Service/Questions 888-994-7636.

This manual provides information for:

## FLANGED FEET KIT INSTALLATION

The following instructions are applicable to the flanged feet kits supplied as optional equipment for Groen Braising Pans; Groen Steamers: Vortex100™, SmartSteam100™, SmartSteam Pro, HyPerSteam™, and Intek™; Groen ComboEase™ Steamer/Ovens; and small kettles/small braising pan mounted on Groen TS/10 Stands.

**A RESTRAINING DEVICE IS REQUIRED FOR ALL UNITS WITH CASTERS PER EITHER OF THE FOLLOWING STANDARDS: UL/ANSI 197, ANSI Z83.11/CSA 1.8**

### 146221 KIT FOR BPM AND BPP MODELS, ELECTRIC OR GAS, AND TS/10 STANDS

1. Raise the Braising Pan about 8" above the floor.
2. Unscrew the installed bullet feet adapters from the four legs of the Braising Pan.
3. Screw the two flanged feet into the front legs of the Braising Pan.
4. Level the Braising Pan front-to-back and left-to-right by adjusting the feet.

### 156249 KIT FOR VORTEX100, SMARTSTEAM100, SMARTSTEAM PRO, HYPERSTEAM, & INTEK STEAMER STANDS

**CAUTION: DO NOT TILT THE STEAMER AND INSTALL (2) FEET, THEN TILT TO THE OTHER SIDE TO INSTALL THE LAST PAIR THIS WILL DAMAGE THE STAND.**

**WARNING: SUPPORT THE STEAMER AND STAND SECURELY BEFORE LIFTING SO THAT IT DOES NOT TIP OVER DURING INSTALLATION.**

1. On Steamer(s), all four legs must be raised at the same time to properly install flanged feet.
2. Remove the four bullet foot inserts from the stand legs. They are force-fit into the ends of the legs and can be driven out with a small hammer and a screwdriver.
3. Insert the flanged feet into the legs of the stand.

